



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4925-1

Job Sheet 184663



Part No: D4925-1

Job Qty: 10 ea

Part Name: EAPS Mounting Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/12/18

Created By: Shannon Hadley

Type: ~~Stock~~ Sold

Description:

Note: DWG REV D SHEETS 2,3 IPP REV:A NEW ISSUE 13-08-22 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs	10/12/18	10/12/18	0.00	3.66	Waterjet 1		28/10/18
110	QC	10 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Waterjet-1		28/10/18
120	QC	10 pcs	10/12/18	10/12/18	0.00	0.00	QC8-5		38
130	Brake NC	10 pcs	10/12/18	10/12/18	0.03	1.66	Brake NC 2		9-89
140	QC	10 pcs	10/12/18	10/12/18	0.00	0.00	QC5		38
160	HandFinish	10 pcs	10/12/18	10/12/18	0.00	1.06	HandFinish1		D.R 18/11/18
170	QC	10 pcs	10/12/18	10/12/18	0.00	0.00	QC7-4		NOV 27 2018
180	Packaging	10 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2		68
190	QC21-SA	10 Ea	10/12/18	10/12/18	0.00	0.00	QC21		NOV 27 2018

Part Op 100 - 1-Cut as per Dwg D4925 Dwg Rev: D Prog Rev: D 2-Deburr as required
Descriptions: 130 - C'sink and bend tabs as per dwg

DAS
21
9-89

NOV 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	41 sf (4.1 ea) 32.8	100-Waterjet	5117665

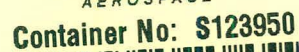
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	41	160	0

Part Specifications

Specifications could not be found.

Plex 10/15/18 3:51 PM Dart.Hadley.Shannon



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Part: D4925-1
Job No: 184663
Serial No/Batch: S123950
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 11/01/18



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184663

D4925-1
Job Sheet 184024



Part No: D4925-1

Job Qty: 10 ea

Part Name: EAPS Mounting Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 2,3 IPP REV:A NEW ISSUE 13-08-22 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/12/18	0.00	0.00	Start Up Waterjet		
100	Waterjet - B4B	10 pcs		10/12/18	0.00	3.66	Waterjet1		
110	QC	10 pcs		10/12/18	0.00	0.00	QC2 Waterjet-1		
120	QC	10 pcs		10/12/18	0.00	0.00	QC8-5		
130	Brake NC	10 pcs		10/12/18	0.03	1.66	Brake NC 2		
140	QC	10 pcs		10/12/18	0.00	0.00	QC5		
160	HandFinish	10 pcs		10/12/18	0.00	1.06	HandFinish1		
170	QC	10 pcs		10/12/18	0.00	0.00	QC7-4		
180	Packaging	10 pcs		10/12/18	0.00	0.00	Packaging3-2		
190	QC21-SA	10 Ea		10/12/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D4925 Dwg Rev: _____ Prog Rev: _____ 2-Deburr as required
Descriptions: 130 - C'sink and bend tabs as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	41 sf (4.1 ea)	90 Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	41	206	0

Part Specifications

Specifications could not be found

Plex 10/1/18 3:15 PM Dart.lajeunesse.marie

